



Dart Aerospace Ltd.
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D4149-041
Job Sheet 186644



Part No: D4149-041

Job Qty: 8 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 12/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	12/3/18	12/3/18	0.00	0.00	Start Up Small Fab-3		JAN 07 2019
100	Small Fab	8 pcs	12/3/18	12/3/18	0.00	2.00	Small Fab-6		36 DAS 9-89
110	QC	8 pcs	12/3/18	12/3/18	0.00	0.00	QC5		9-89 38
120	Packaging	8 pcs	12/3/18	12/3/18	0.00	0.00	Packaging3-2	51839	JAN 07 2019
130	QC21-SA	8 Ea	12/3/18	12/3/18	0.00	0.00	QC21		JAN 07 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	16 Ea (2 ea)	90-Start up Operation	5109997
AN4C13A	Bolt	24 Ea (3 ea)	90-Start up Operation	5123692
D3910-1	Crosstube Lug	8 pcs (1 ea)	90-Start up Operation	5128551
D4091-1	Mounting Lug	8 pcs (1 ea)	90-Start up Operation	5128551
D4149-1	Crosstube Lug Plate, Aft	16 Ea (2 ea)	90-Start up Operation	5128551
D4149-3	Spacer	8 Ea (1 ea)	90-Start up Operation	5146444x2 5149443x2
D4149-5	Eyebolt Stud	8 pcs (1 ea)	90-Start up Operation	5119814
MS20615-4M18	Rivet	24 Ea (3 ea)	90-Start up Operation	5109967
MS21043-3	Nut	16 Ea (2 ea)	90-Start up Operation	5109966
MS21043-4	Nut	24 Ea (3 ea)	90-Start up Operation	5109966
NAS1149C0332R	Washer	32 Ea (4 ea)	90-Start up Operation	5109966
NAS1149C0432R	Washer	48 Ea (6 ea)	90-Start up Operation	5109966



Container No: S141307



Part: D4149-041

Job No: 186644

Serial No/Batch: S141307

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/02/19

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	16	157	0
	AN4C13A	24	162	0
	D3910-1	8	40	0
	D4091-1	8	47	0
	D4149-1	16	37	0
	D4149-3	8	26	0
	D4149-5	8	38	0
	MS20615-4M18	24	313	0
	MS21043-3	16	720	0
	MS21043-4	24	793	0
	NAS1149C0332R	32	3,082	0
	NAS1149C0432R	48	1,941	0

Part Specifications

Specifications could not be found.

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